



Corner joint

- 1 4.2 mm by 13 mm or 25 mm long self drilling water head screws at nominal 400 mm centres
- 2 Steel channel,
- 3 4 mm thick on levels 4 & 5, 2 mm thick on levels 1, 2 & 3
- 4 Welded at 400 mm centres with 25 mm welds to inside and out
- 5 M12 by 140 mm long dome head bolt, four on each post (not required)
- 6 Wall panel, construction dependant upon security rating
- 7 5.5 mm by 120 mm long head self drilling screw (optional all levels) at 400 mm centres
- 8 0.55mm thick steel capping
- 9 6.4 mm by 38 mm long self drilling screws at 400 mm centres