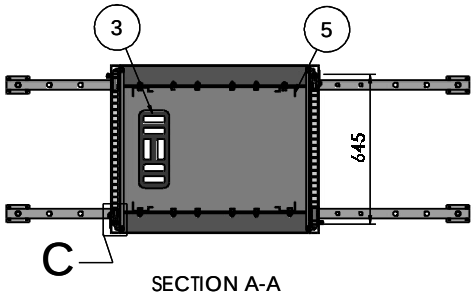
Angular dims ±0.25°

Machining (except diameters)
Unmachined dims ±0.4mm (±1/64")
Machined dims ±0.2mm (±0.010")

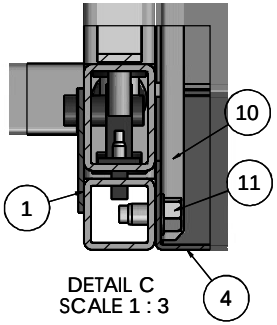
THIRD ANGLE PROJECTION

SEE ADDITIONAL DRAWINGS
FOR FABRICATION DETAILS

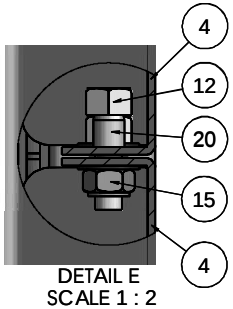
TOP/BTM PANEL FAB DETAILS - RDJN3062
DOOR GENERAL ARRANGEMENT - RDPH2013
OUTER FRAME FAB DETAILS - RDPH1683
DOOR FABRICATION DETIALS - RDPH1684



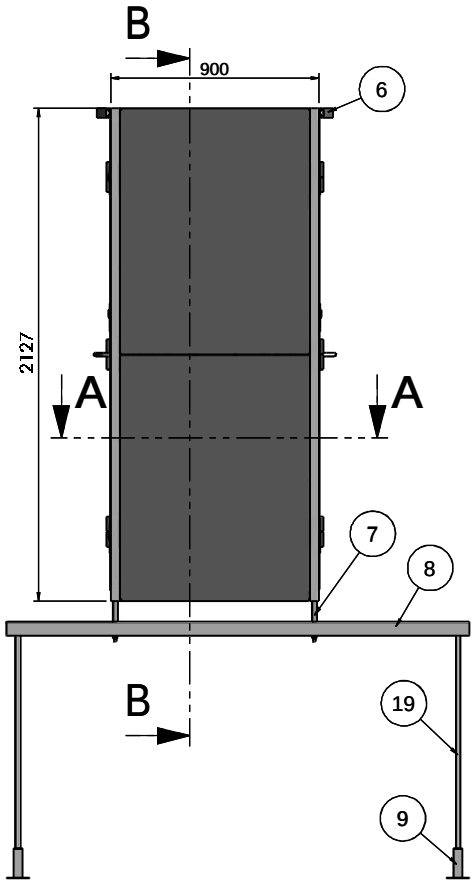
SECTION A-A

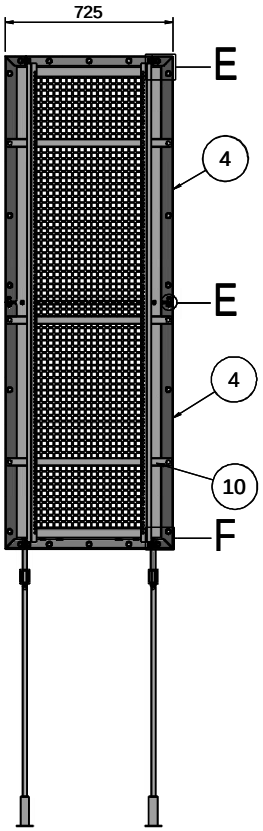


DETAIL C
SCALE 1 : 3

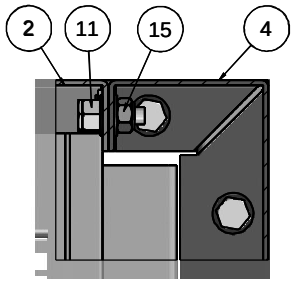


DETAIL E
SCALE 1 : 2

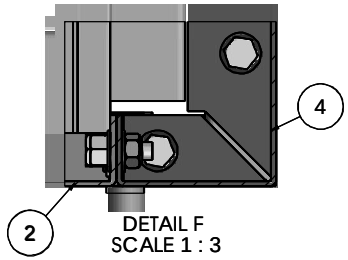




SECTION B-B



DETAIL E
SCALE 1 : 3



DETAIL F
SCALE 1 : 3

20	M10 CSK HEAD RIVET NUT	4	STEEL	7.01		
19	M20 THREADED ROD	4	GALV ROD	2450.44	THREADED ROD	
18	M12 NYLOCK NUT	4	STEEL	1.44		
17	M12 WASHER BZP	4	STEEL	0.94		
16	No.8x0.5 POZI PAN SELF TAP	4	STEEL	1.92		
15	M10 NYLOCK NUT	36	STEEL	1.44		
14	M10 WASHER BZP	120	STEEL	0.94		
13	M12 X 180 LONG STD BOLT	4	BZP	6.61		
12	M10 X 30 HEX SETSCREW	4	BZP	6.61		
11	M10 X 25 HEX SETSCREW	84	BZP	6.61		
10	RDJN2804	6	CR4	755.95	STIFFENING CHANNEL	2.50
	RDPH1219	1	CR4	14.75	FOOT CAPPING PLATE	2
	M20 PLAIN NUT	1	STEEL	72.06		
	RDPH1174	1	38x38x1.5mm THK BOX	207.88	FOOR SLEAVE	
	RDPH1173	1	CR4	167.40	SUPPORT FOOT PLATE	3
9	RDPH1175	4	AS STATED		UNDERFLOOR FOOT	
8	RDJN3063	2	60x40x4mm THK B/S	11017.94	UNDERFLOOR STABILIZER	
7	RDPH1691	4	14.9 I/D 21.3 O/D ST. TUBE	127.74	UNDERFLOOR SPACER	
6	RDPH2012	2	CR4	250.12	TOP NAME PLATE	1.20
5	RDPH2063	4	CR4	4528.05	VERTICAL MOUNTING	2.50
4	RDJN3059	4	CR4	25480.83	SIDE PANEL	3
3	RDPH1900	2	MS	3152.24	REINFORCING PLATE	15
2	RDJN3060	2	CR4	12133.95	TOP/BOTTOM PANEL	3
	M16 X 40 LONG ALAN SET SCREW	2	CR4	102.11		
	M6 X 20 SOCKET CSK SCREW	30	STEEL	8.99		
	M5 THIN SHEET RIVET NUT	6	STEEL	7.01		
	M5 X 20 SOCKET CSK SCREW	6	STEEL	8.99		
	M6 THIN SHEET RIVET NUT	30	STEEL	7.01		
	M16 STAR WASHER BZP	2	STEEL	0.94		
	PRY-OUT PLUG POP-1000	8	NYLON 66	2.28		
	H126-RR-DOOR LEAF	1	ST.STEEL	168.07		
	H126-RR-FRAME LEAF	1	ST.STEEL	219.63		
	H126-RR LIFT OFF HINGE	3	ST.STEEL	387.70		
	MUL T LOCK HALF-EURO CYLINDER	3	NICKEL PLATE STEEL	175.48		
	DOM NEMEF MORT DDLK UNI 9742	3	STEEL	571.83		
	M8 X 20 SOCKET BTN HEAD SCREW	2	STEEL	8.51	SPECIAL BOLT - M10 X 50 LONG	
	M10 CSK HEAD RIVET NUT	26	STEEL	7.01		
	RDJN2805	4	20 DIA M/STEEL BRIGHT BAR	205.08	DOOR DOG BOLT	
	RDJN2806	1	CR4	3303.26	ANT-PRY STRIP	3
	M16 NUT	1	STEEL	1.44		
	RDPH1687	1	CR4	27.55	LOCK POST FIXING BRACKET	5
	RDPH1688	2	AS STATED		DOOR FIXING BRACKET	
	RDPH1757	3	STAINLESS STEEL	19.09	ESCHEON COVER PLATE	1
	RDPH1689	2	1/2" DIA M.STEEL BAR	34.58	DOOR GRID DOG BOLT	
	RDPH1669	1	⌀15mm CR4 BAR	943.11	DOOR HANDLE	
	RDPH1662	1	5x25mm CR4	66963.37	DOOR GRID	
	RDPH1673	1	40x40x4mm THK B/S	2649.14	OUTER FRAME BTM SILL	
	RDPH1676	2	40x40x4mm THK B/S	2205.04	DOOR FRAME TOP/BTM	
	RDPH1674	1	60x40x4mm THK B/S	11138.68	LOCK POST	
	RDPH1675	1	60x40x4mm THK B/S	11211.61	DOOR FRAME HINGE POST	
	RDPH1672	1	40x40x4mm THK B/S	2768.06	OUTER FRAME TOP SILL	
	RDPH1671	1	40x40x4mm THK B/S	9040.48	OUTER FRAME SLAM POST	
	RDPH1670	1	40x40x4mm THK B/S	9054.49	OUTER FRAME HINGE POST	
1	RDPH2013	2	AS STATED	126479.18	FRONT/REAR DOOR	
ITEM NO.	PART NUMBER	QTY.	MATERIAL	WEIGHT	DESCRIPTION	THK

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Title.
VENTIS SAFE 900
GENERAL ARRANGEMENT
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A3	Material: AS STATED			Checked
Scale: 1:23	WEIGHT (g): 447806.11	Drawn: JN	Date: 06.05.04	
Drawing No.: RDJN3058				Issue: 1

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